Discove

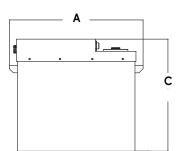
48V 3.0 kWh Advanced Energy System (AES)

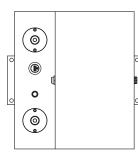
Discover Advanced Energy Systems allow for equipment design and functionality improvements and deliver productivity gains through enhanced cycling, charge time and weight reductions in stationary and mobile applications. Dramatic improvements in cycle life and charge efficiency combined with zero maintenance requirements provide the end user with significant cost of ownership savings.

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Mechanical Drawings

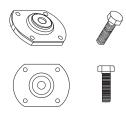




| Mechanical Specifications | | | |
|---------------------------|---------------------------|---------|--|
| Length (A) | 326.5 mm 12.9 in | | |
| Width (B) | 333.5 mm | 13.1 in | |
| Height (C) | 275 mm 10.8 in | | |
| Weight | 43.8 kg 96.6 lbs | | |
| Cell Modules | 16 | | |
| Terminal | M8 Insert | | |
| Terminal Torque | 7.0-7.7 Nm 5.1-5.7 ft-lbs | | |
| Fuse Rating | 250 A | | |
| Case | Steel | | |
| IP Ratings | IP54 | | |

| BMS - Protection Level | | | | |
|------------------------|-----------|-------|-----------|-------|
| Event | Warning | | Fault | |
| High Temperature | 45°C | 113°F | 60°C | 140°F |
| Low Temperature | 5°C | 41°F | 0°C | 32°F |
| High Voltage | 3.55 VPCM | | 3.70 VPCM | |
| Low Voltage | 3.0 VPCM | | 2.80 VPCM | |
| Over Current | 125 A | | 150 A | |
| Low SOC | N/A | | 10% | |
| BMS Type | Advanced | | | |

Terminal: M8 Insert



| Electrical Specifications | | |
|---------------------------|---------------------------|--|
| Nominal Volts | 48V 3.2V per cell modul | |
| Min Cut-off Voltage | 44.8V 2.8V per cell modu | |
| Max Cut-off Voltage | 59.2V 3.7V per cell modul | |
| Capacity (1C)* | 60 Ah | |
| Capacity (120h)* | 60 Ah | |
| Energy (1C) | 3072 Wh | |
| Energy (120h) | 3072 Wh | |
| Max Continuous Current | 150 A | |
| 3 Second Peak Current | 300 A | |
| | | |
| Cell Chemistry | LiFePO4 | |

| Cell Chernially | | 1 04 |
|--------------------------|----------------------------|------------|
| Self-Discharge 25°C/77°F | 3% per month (battery off) | |
| Operating Temperature | 0°C/32°F | 45°C/113°F |
| | | |

| Constant Power - Minutes of Discharge | | | | |
|---|--------|--------|--------|--|
| 1000 W | 1800 W | 2700 W | 3600 W | |
| 184 | 102 | 68 | 51 | |
| | | | | |
| Constant Current - Minutes of Discharge | | | | |
| @25A | @56A | @100A | @150A | |
| 144 | 64 | 36 | 24 | |

Efficient & Fast Charging

 Charge efficiency > 95% at high charge rates. Increases productivity, reduces energy costs and eliminates the need for investments in battery change out systems.

Efficient and Stable Discharge

• Delivers > 95% of capacity at high uniform and stable voltages during discharge. Increases equipment performance and reduces motor fatigue.

Robust Safety

• Multiple levels of protection prevent operation outside of current, voltage, and temperature limits.

Weight Efficient

Systems provide > 3 times the energy per weight of high quality lead acid.

Environmentally Safe

• Does not contain toxic metals such as cobalt, lead, cadmium, nor any corrosive acids or alkalis.

100% Recyclable

• End of Life recovery and licensed recycling through Discover's factory warehouse network.

Certified Quality

Discover Energy Corp. and its facilities and products are certified to multiple standards and compliance including:

- ISO 9001, ISO 14001 UL2271 (pending)
- UL1973 (pending) • UL2580 (pending) • UN38.3 (pending)
- IEC62133
- JIS 8715-2 (pending)







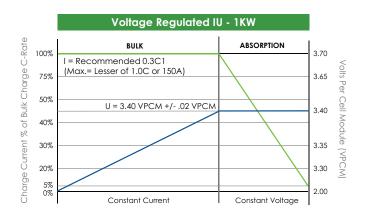
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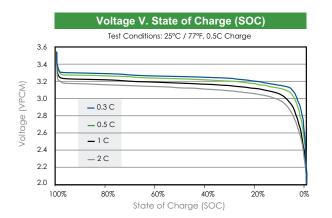
*Unlike lead acid, Discover AES do not suffer from the same "peukert affect" and will deliver 100% of the rated capacity at all recommended discharge rates.

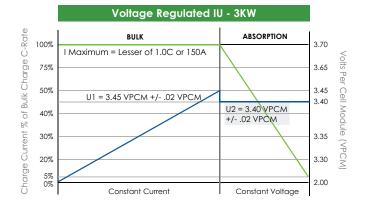
DATA SHEET

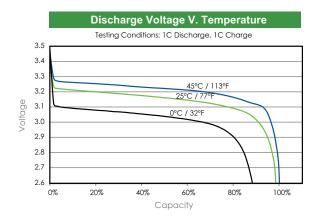


Graphs









Communication and Data

| Communication | |
|----------------------------------|---|
| J1939 CAN (database available) | • |
| USB | • |
| LCD Display (remote mountable) | • |
| On/Off Switch (remote mountable) | ٠ |
| RS232 | • |

| Protection | |
|------------------------|---|
| Over/Under Voltage | • |
| Over/Under Temperature | • |
| Over Current | • |
| Pre-Charge Control | • |

| Data logging | |
|-------------------|---|
| Time Stamps | • |
| Faults/Warnings | • |
| I/V/T/Kwh History | • |
| State of Charge | • |

POWER BEYOND YOUR EXPECTATIONS