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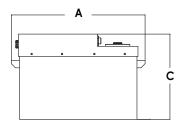
DATA SHEET

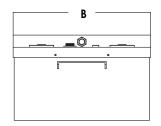


24V 2.0 kWh Advanced Energy System (AES)

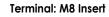
Discover Advanced Energy Systems allow for equipment design and functionality improvements and deliver productivity gains through enhanced cycling, charge time and weight reductions in stationary and mobile applications. Dramatic improvements in cycle life and charge efficiency combined with zero maintenance requirements provide the end user with significant cost of ownership savings.

Mechanical Drawings

















Mechanical Specifications			
Length (A)	326.5 mm 12.9 in		
Width (B)	333.5 mm	13.1 in	
Height (C)	210 mm 8.3 in		
Weight	34.2 kg 75.4 lbs		
Cell Modules	8		
Terminal	M8 Insert		
Terminal Torque	7.0-7.7 Nm	5.1-5.7 ft-lbs	
Fuse Rating	250 A		
Case	Steel		
IP Ratings	IP54		

BMS - Protection Level				
Event	Warning		Fault	
High Temperature	45°C	113°F	60°C	140°F
Low Temperature	5°C	41°F	0°C	32°F
High Voltage	3.55 VPCM		3.70 VPCM	
Low Voltage	3.0 VPCM		2.80 VPCM	
Over Current	125 A		150 A	
Low SOC	N/A		10)%
BMS Type	Advanced			

Electrical Specifications			
Nominal Volts	24V 3.2V per cell module		
Min Cut-off Voltage	22.4V 2.8V per cell modul		
Max Cut-off Voltage	29.6V 3.7V per cell module		
Capacity (1C)*	80 Ah		
Capacity (120h)*	80 Ah		
Energy (1C)	2048 Wh		
Energy (120h)	2048 Wh		
Max Continuous Current	150 A		
3 Second Peak Current	300 A		

Cell Chemistry	LiFePO₄	
Self-Discharge 25°C/77°F	3% per month (battery off)	
Operating Temperature	0°C/32°F	45°C/113°F

Constant Power - Minutes of Discharge			
1000 W	1800 W	2700 W	3600 W
123	68	46	34

Constant Current - Minutes of Discharge			
@25A	@56A	@100A	@150A
192	86	48	32

Efficient & Fast Charging

 Charge efficiency > 95% at high charge rates. Increases productivity, reduces energy costs and eliminates the need for investments in battery change out systems.

Efficient and Stable Discharge

• Delivers > 95% of capacity at high uniform and stable voltages during discharge. Increases equipment performance and reduces motor fatigue.

Robust Safety

 Multiple levels of protection prevent operation outside of current, voltage, and temperature limits.

Weight Efficient

Systems provide > 3 times the energy per weight of high quality lead acid.

Environmentally Safe

• Does not contain toxic metals such as cobalt, lead, cadmium, nor any corrosive acids or alkalis.

100% Recyclable

• End of Life recovery and licensed recycling through Discover's factory warehouse network.

Certified Quality

Discover Energy Corp. and its facilities and products are certified to multiple standards and compliance including:

- ISO 9001, ISO 14001 UL2271 (pending)
- UL1973 (pending)
- UL2580 (pending)
- IEC62133
- UN38.3 (pending)
- JIS 8715-2 (pending)















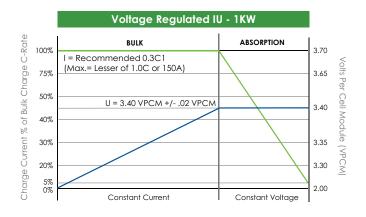


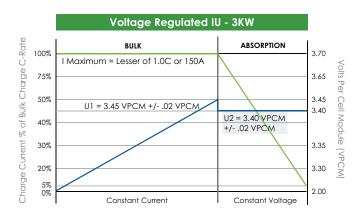
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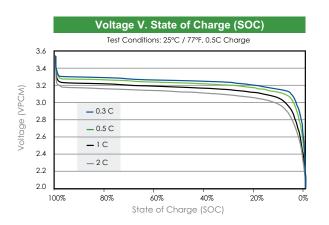
*Unlike lead acid, Discover AES do not suffer from the same "peukert affect" and will deliver 100% of the rated capacity at all recommended discharge rates.

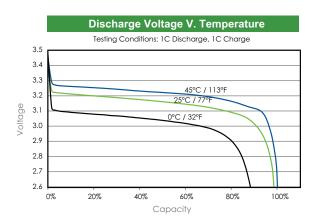


Graphs









Communication and Data

Communication	
J1939 CAN (database available)	•
USB	•
LCD Display (remote mountable)	•
On/Off Switch (remote mountable)	•
RS232	•

Protection	
Over/Under Voltage	•
Over/Under Temperature	•
Over Current	•
Pre-Charge Control	•

Data logging	
Time Stamps	•
Faults/Warnings	•
I/V/T/Kwh History	•
State of Charge	•

POWER BEYOND YOUR EXPECTATIONS